



High Performance
Adhesive Systems
for Sports and
Leisure Surfaces



# The world's leading manufacturer of specialist adhesive and tape systems for sport & leisure surface construction

When it comes to performance adhesives for installing artificial grass, Envirostik are undisputedly the experts in the field of innovative, trusted products formulated

Part of the Sandmaster Group of companies, based in Stafford UK, Envirostik formulate, manufacture and supply a range of high performance one and two part polyurethane adhesives for synthetic grass project installations worldwide. Envirostik also deliver bespoke professional adhesive solutions to customers worldwide.

Envirostik offer customers best practice installation guidance and technical support with a technical team of over 25 years industry experience in the sports surfaces industry. The customer services team are always on hand to answer any enquiries.

Envirostik are committed to sustainable consumption and production (SCP) and minimising the impact on the environment. Wherever possible, Envirostik recycle and source products locally in order to reduce the Company's

# Products you can trust

Quality assurance is of paramount importance at Envirostik. All raw materials are sourced based on a defined specification prior to being used in the adhesive mix.

Each batch manufactured is quality checked during and after production, meaning that users of the product can have confidence knowing that they have a quality seam jointing adhesive for their synthetic grass installation.

All Envirostik's adhesives are formulated to last a lifetime when installed correctly. Every product undergoes stringent testing and is designed to out-perform industry standards.

# **Trade Associations**

Being active members of The Sports And Play Construction Association (SAPCA) and associate members of the European Synthetic Turf Council (ESTC), Envirostik are committed to raising technical standards within the industry and take an active involvement in promoting best practice advice.







With years of experience in the manufacture and supply of high performance bonding solutions for synthetic grass, Envirostik stand out from competition thanks to their stringent quality assurance, product innovation and free technical support.

Customer satisfaction is at the heart of everything at Envirostik, which underpins their strategies for quality control, research and development, distribution and customer service.

More information about Envirostik's professional bonding systems for artificial grass is available at www.envirostik.com, suitable for new construction, repair and maintenance projects for sports and



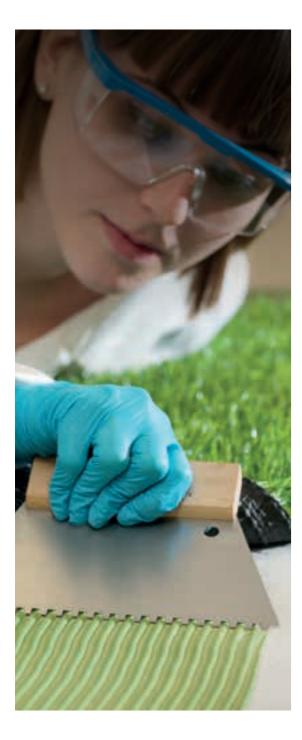












# Continuous advances through specialist research and development

# Research & Development

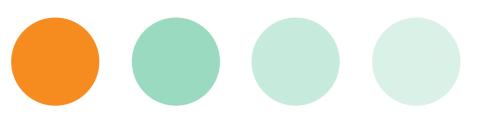
Always at the forefront of technology, Envirostik invest substantial resources in research and development and follow a continuous product innovation process.

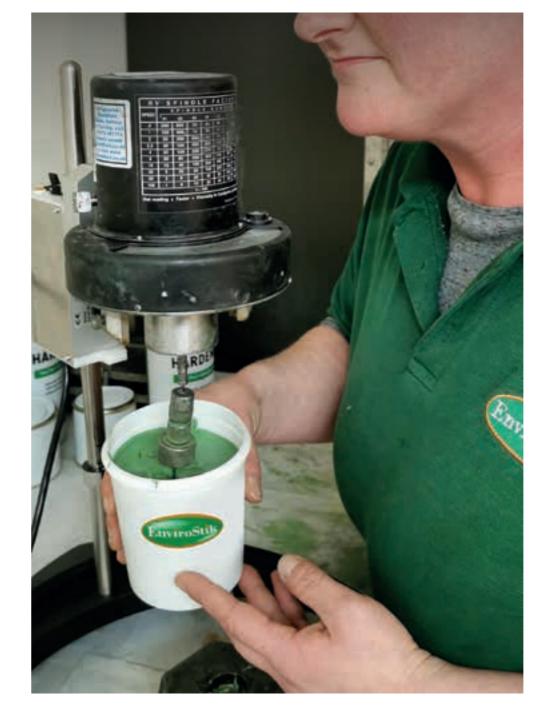
Experts in their field, the team at Envirostik have an extensive knowledge of adhesive technologies and the stringent requirements demanded by today's artificial grass market. As a result, the company has made a number of industry-leading adhesive developments in recent years.

Employing specialist chemists and with dedicated laboratory and test facilities, Envirostik are the experts in the field of specialist high performance adhesives for seam jointing artificial grass.

Many of Envirostik adhesives and seaming tapes have also been tried, tested and proven to perform to FIFA, GAA and IRB standards, thus meeting the most rigorous strength parameters of the sports sector.









# Advanced adhesive systems for sports surfaces

Synthetic grass is widely used in sport surfaces for the benefits of appearance and endurance in all weather conditions and lower maintenance costs.

comprehensive range of adhesives and tapes for fixing artificial grass sports surfaces such as:

Padel

- Football
- Tennis
- American Football

- Hockey
- Cricket
- GAA

- Rugby
- MUGA















# **Adhesive systems** for artificial lawn installation

Synthetic grass has also becoming a popular alternative for domestic and commercial landscaping applications such as gardens and playgrounds, it feels like real grass and has the added benefit of easy maintenance.

It looks as good as new throughout the seasons and once installed it doesn't need watering or mowing and will withstand most adverse climatic conditions.

Envirostik offers trusted bonding solutions especially for use with synthetic grass surfaces both in domestic and commercial landscape

For more information or advice on artificial grass installations and applications, visit www.envirostik.com or call Envirostik on +44 (0)1889 271751.









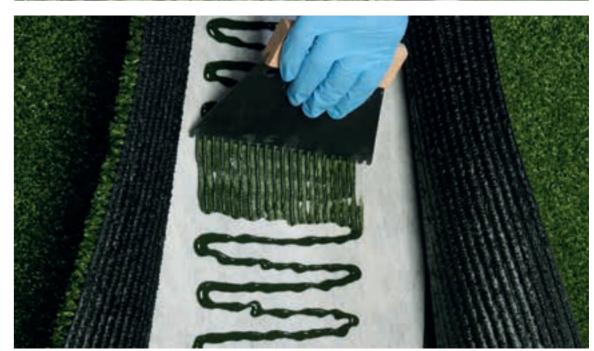




























**ULTRA-FIX RTX TAPE** 

- Adhesive & Tape system assists in meeting IRB (World Rugby) standards
- Recommended for other high contact sports i.e. Rugby League & GAA
- Highest strength 2-component adhesive system
- Ultra-Fix Adhesive maintains structure 5°C to 40°C
- High quality reinforced RTX Seam Tape maximizes tensile strength



WET-FIX

standards

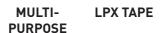












- Adhesive & Tape system assists in meeting FIFA
- Perfect for all longer pile carpet installations including MUGAs
- Wet-Fix Adhesive is suitable for use in colder, damper weather
- High strength & quality adhesives for general use on all surfaces
- LPX Seam Tape is strong and prevents moisture ingress from the base
- Versatile system, durable favourite of installers worldwide









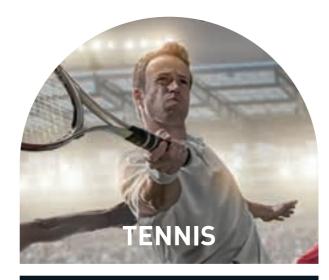
LMP EXTRA



 Adhesive & Tape system assists in meeting FIH standard

WET-FIX

- Strong adhesive & tape combination produces everlasting seam bonds
- LMP Extra Jointing Tape enables bonding to both face & reverse sides
- Tape is of a gauge ideal for medium to short pile carpet installation
- Perfect combination for use in the Seam-Rite adhesive application machine















LTA standard <sup>'</sup>

WET-FIX

SP TAPE

- Adhesive & Tape system assists in meeting
- High strength & quality adhesives for general use on all synthetic grass
- SP Tape has little depth to minimize visibility of seam joints
- 100m roll length for smaller court area installations
- Adhesives are ideal for lower application rates for short pile carpets





- Flexible adhesive film avoids hard glue line under the surface
- Adhesive designed for full stick down of synthetic cricket surfaces
- Bonds to most sub-bases for cricket, e.g. concrete, asphalt or wood
- Suitable for tufted and needle punch carpet types
- SP Tape recommended where seam joints are required





- Aqua-Bond is used directly from the cartridge with no mixing required
- Cuts down on adhesive wastage for small area installations
- Tough water resistant glue which may be used in adverse weather conditions
- LMP Super Tape has a green film backer to easily identify correct gluing surface
- Very strong everlasting bonds are produced with this system





# Best practice installation



Envirostik's products are formulated to perform in the most demanding conditions; however, it's important to follow the installation guidance available in the Envirostik Good Practice Guide, which is available for download from www.envirostik.com.

Essentially, there are a few key considerations when undertaking any artificial grass installation:

# • Temperatures & Storage

Always protect the adhesive from any temperature extremes both prior to and during installation. Refer to the product packaging for further guidance.

#### Mixing

In the case of Envirostik 2-component polyurethane adhesive systems always add the hardener to the tub of adhesive at the correct ratio • Curing Process by weight and use a mechanical mixer to ensure all the components are effectively dispersed.

Apply sufficient adhesive to the back of the carpet to totally cover and fill the backing ridges. Use the correct application tools; a Seam-Rite machine is ideal for larger installations.

## Seam Joints

Ensure that the carpet joins down the centre of the tape and that sufficient adhesive is covering the tape – ideally a minimum of 24cm width of adhesive onto a 30cm Seaming Tape.

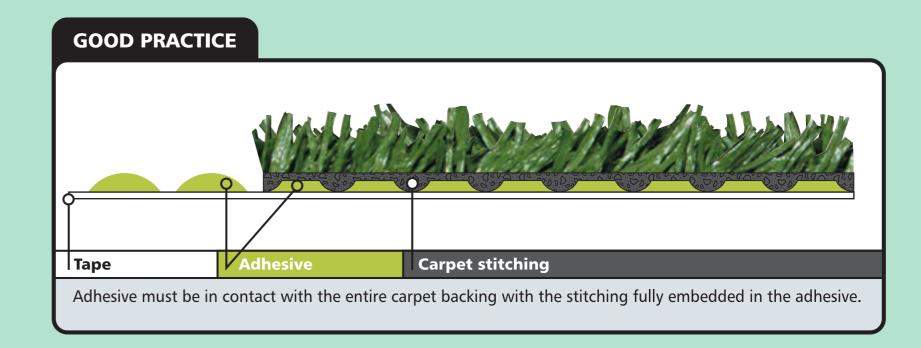
## Cross Joints

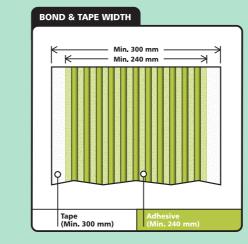
The yellow area represents an area where joints cross and on some tapes it is essential to remove the film backing or reinforcing medium when bonding to this area.

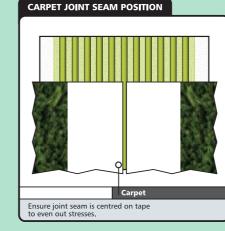
Apply light, even pressure after bonding the carpet to the tape.

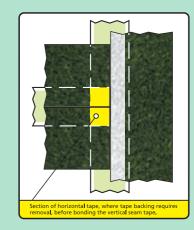
# Recommended check list:

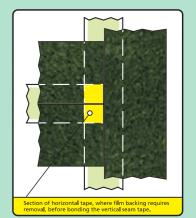
- Are application tools clean and set correctly?















# Our range of adhesives for every type of installation



# ENVIROSTIK ULTRA-FIX 2 PART POLYURETHANE ADHESIVE

- Suitable for use in adverse weather conditions.
- Maintains spread structure even at higher application temperatures.
- Recommended for use in high contact sports such as Rugby.
- Good cure times possible at temperatures down to 3°C.
- Excellent spread rates achieved when using Envirostik Seam-Rite applicators.
- The peel strength joint specifications for all sports are easily exceeded.



# ENVIROSTIK MULTI-PURPOSE 2 PART POLYURETHANE ADHESIVE

- Suitable to bond all carpet and tape combinations.
- Solvent-free non-flammable adhesive.
- Structured non-slumping consistency.
- Fast cure time.
- Versatile over 5 30°C.
- Bonds generally far stronger than the materials used.
- Tolerates use in damp weather conditions.



# ENVIROSTIK WET-FIX 2 PART POLYURETHANE ADHESIVE

- Specially for use in adverse weather conditions.
- · Bonds well even if materials are not drv.
- Structured to spread well at lower temperatures.
- Good cure times possible at low temperatures from 3°C.
- No expansion of adhesive film in wet conditions.
- Bond strength specifications maintained.
- Installation season and working day time can be extended.



# ENVIROSTIK FLEXIBOND 2 PART POLYURETHANE ADHESIVE

- Solvent-free non-flammable adhesive.
- Structured non-slumping consistency.
- Tough weatherproof bond.
- Beads or trowels easily onto sub surface.
- Flexible bondline avoids hard glue line under the surface.



# ENVIROSTIK AQUA-FIX ADHESIVE

- One Component moisture curing adhesive which requires no mixing prior to use.
- Specially formulated for the installation and maintenance of artificial grass surfaces.
- High Resistance to weathering and environmental influences.
- Curing system that does not exhibit excessive foaming where high moisture levels are encountered.



# ENVIROSTIK AQUA BOND ADHESIVE

- Simple application for artificial lawn construction.
- Applied to one surface the adhesive exhibits high bond strength.
- Good tolerance to use in damp colder conditions.
- Adhesive coloured green to match synthetic grass.
- Single component adhesive used direct from the cartridge.
- Ideal for installation or maintenance work.



# ENVIROSTIK GRASS-FIX ADHESIVE

- Ready to use adhesive for artificial lawn & landscape construction.
- Exhibits high bond strength to most surfaces.
- Good tolerance to use in damp colder conditions.
- Green adhesive colour to match synthetic grass fibres.
- No mixing of components and is used direct from the plastic tub.
- Good working time even at high external temperatures.



#### ENVIROSTIK HARDENER

- Specially formulated to mix with Envirostik two part, polyurethane adhesives.
- Mixing instructions can be found on the adhesive component packaging.
- Can be supplied as a combi pack.



# Our range of tapes for every type of installation



# **SEAMING TAPE RTX**

- Highest strength tape reinforced to assist in meeting IRB tensile strength seam bond specifications.
- 200m rolls available in 300mm & 400mm widths for all pitch specifications.



## **SEAMING TAPE SP**

- Minimum thickness to prevent show through at seams.
- Strong rot-proof geo-textile bonding medium.
- Sealed back to prevent adhesive penetrating
- Ideal for tennis courts and similar sports surfaces.



- High strength reinforced tape to assist in meeting FIFA seam bond test specifications.
- Perfect for all longer pile carpet installations including MUGAs.
  - Strong rot-proof, mesh reinforced, geo-textile bonding medium.
  - Lavs flat to substrate when rolled out.
  - Sealed back to prevent adhesive penetrating



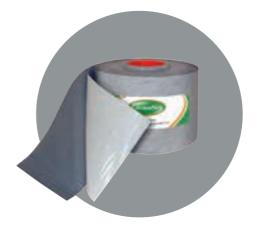
#### SEAMING TAPE LPX SEAMING TAPE LMP EXTRA

- A general purpose seam jointing tape for soccer, hockey, MUGA, etc.
  - Constructed to enable adhesive to also bond to the reverse side.
  - Used for medium to long pile carpet seams.
- Impervious to moisture ingress from the base.
- Strong laminate geo-textile bonding medium.



## SEAMING TAPE LMP SUPER

- Green film backed seaming tape used for the current wide range of artificial grass carpet seam joints.
- Large variety of sizes and lengths available.
- Impervious to moisture ingress from the base.
- Strong rot-proof geo-textile bonding medium.
- Lays flat to substrate when rolled out.



# **LAWN-FIX TAPE**

- Self-adhesive tape to affix the artificial grass edges.
- Suitable for use on both indoor and outdoor surfaces.
- Suitable for low traffic areas.
- High tack allows repositioning before final pressure applied.
- Flows into substrates and thus works well on rough surfaces.
- Convenient roll size for ease of handling.



### **HOT MELT TAPE**

- Hot melt adhesive coating for easy bonding using a seaming iron.
- Central core laminate prevents moisture ingress from the base.
- Eliminates the need to remove release liners.
- Lays flat and rolls out evenly down length of seam.



# Our range of accessories



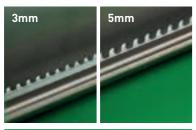
# Innovation



- Designed to make artificial turf applications guick and easy.
- For applying adhesive to 300mm & 400mm tapes.
- Two trays for different application requirements and consistent bonding result.
- Simply spread perfect ribs of adhesive along the centre of the seaming tape to form a strong bond.
- Works with all Envirostik two part adhesives.
- Portable & easy to clean.



Rear Roller & Bar Guide



Double Edged Tray



Conversion Kit Available

Allows application for both 300mm and 400mm tapes through one machine



# SEAM-MATE

- Envirostik's revolutionary Seam-Mate machine is cleverly designed to make artificial turf application quick and easy.
- Simply spread perfect ribs of adhesive along the centre of the seaming tape to form a strong bond every time.
- The Seam-Mate machine works with all single and two part Envirostik adhesives.
- Portable, easy to clean, and can be relied on time and time again.



## RAPID-SET ACCELERATOR

- Accelerates cure at low temperatures.
- Enables adhesive use over a wider temperature range.
- Careful use can give operator control of cure times.
- Easy to mix with two part adhesives.



## SHOCK PAD BINDERS

- Single component
- Permanent bonding performance on various substrates.
- Shrink-free, solvent-free.
- Impact resistant.













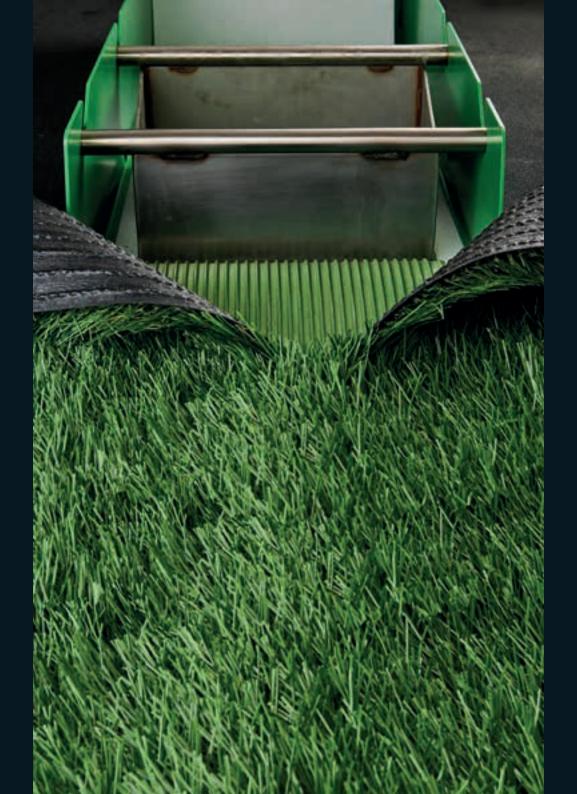














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